



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4777-1**Job Sheet 192124****Part No:** D4777-1**Job Qty:** 20 pcs**Part Name:** Rod End Bearing**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 3/18/19**Job Tracking No:****Due Date:** 3/29/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV A IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
							Workcenter / Supplier Lead Time	
100	Purchasing	20 pcs	OP	3/29/19	0.00	0.00	Purchasing - 1	OP
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	20 pcs		3/29/19	0.00	0.00	Packaging 2 - 1 - B4B	OP MAR 19 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	

**Container No:** S163917**Part:** D4777-1**Job No:** 192124**Serial No/Batch:** S163917**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/19/19

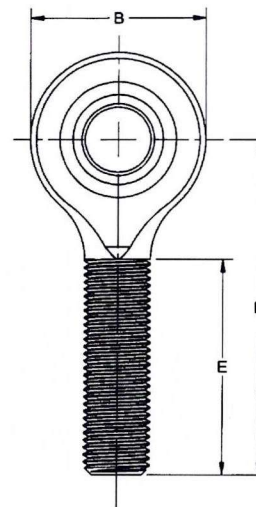
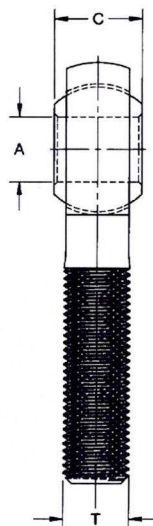
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	20 pcs	3/29/19	0.00 0.00	QC 6 - 42
					QC 6 - 9
					QC 6 - 68
					QC 6 - 61
130	Packaging 3-1 - Stock - B4B	20 pcs	3/29/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
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					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
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					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	20 pcs	3/29/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 100 - (Purchasing) Issue P/O: 42907 Purchase Part Number: 59915K274 or CTG
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
59915K274	Rod End Bearing D4777-1	20 pcs (1 ea)	100-Purchasing	5163911
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	59915K274	20	0	0
Part Specifications				
Specifications could not be found.				

Plex 3/18/19 10:24 AM dart.lavoie.chantal

SPECIFICATION CONTROL DRAWING



ROD END BEARING

DART P/N	HOUSING MATERIAL	A	B	C	D	E	T (THREAD SIZE)	SUGGESTED SUPPLIER	SUGGESTED SUPPLIER P/N
D4777-1	STAINLESS STEEL	Ø 0.38	1.00	0.500	1.94	1.25	3/8-24 (RIGHT HAND)	MC MASTER CARR	59915K274

RELEASED
2013-08-14

A	NEW ISSUE	AJS	13.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4777	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	ROD END BEARING	NTS
DATE	13.08.08	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042907



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042907

PO Date: 3/18/19

Due Date: 3/22/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

REVISED

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		188-FPSS-832-1/4	92311A190 100 pcs per pk	Set Screw	Firmed	-	3/22/19	100 Ea	0 Ea	100 Ea	\$0.0451/Ea	\$4.51
2		8574K85		Clear Polycarbonate Sheet, 48" x 48" x 1/4" Thick	Firmed	-	3/22/19	16 sf	0 sf	16 sf	\$8.67875/sf	\$138.86
Line Item Note 1 pcs of 48" x 48"												
3		8997K11	8997K312 24 x 24	Cushion w/Adhesive Back 60A durometer	Firmed	-	3/22/19	4 sf	0 sf	4 sf	\$42.185/sf	\$168.74
Line Item Note 1 pcs of 24" x 24"												
4		97524A032	100/pk	Sealing Blind Rivet	Firmed	-	3/22/19	200 Ea	0 Ea	200 Ea	\$0.0982/Ea	\$19.64
5		EL-PLUG-F	7216k6 1/pk color yellow	3-Prong Female Spade Plug	Firmed	-	3/22/19	10 Ea	0 Ea	10 Ea	\$12.23/Ea	\$122.30
6		EL-PLUG-M	7216k5 1/pk color yellow	3-Prong Male Spade Plug	Firmed	-	3/22/19	10 Ea	0 Ea	10 Ea	\$7.03/Ea	\$70.30
7		90087A145	100/pk	Pan Head Screw 6-32 X 5/16	Firmed	-	3/22/19	100 Ea	0 Ea	100 Ea	\$0.0716/Ea	\$7.16

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PURCHASE ORDER

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Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
8		3495T51	1/pk	Heavy Duty Wire Rope Thimble - for Lifting, 18-8 Stainless Steel, for 5/8" Rope Diameter	Firmed	-	3/22/19	20 Ea	0 Ea	20 Ea	\$15.90/Ea	\$318.00
Line Item Note BRING PAT. LUSSIER												
9		6093-10	76475A91 3 FT	Low-Friction Tape Made with Teflon® PTFE, Heavy Duty, 1" Wide, 3 Feet Long, 0.022"	Firmed	-	3/22/19	6 Ea	0 Ea	6 Ea	\$6.896666/Ea	\$41.38
Line Item Note 2 PCS OF 3 FT												
10	192126	93695K58	50 ft	Window Seal D3802-1	Firmed	-	3/22/19	50 ft	0 ft	50 ft	\$0.323/ft	\$16.15
Line Item Note AS PER DWG D3802 REV. D												
11	192127	97787A661		Expandable Pin Assembly D4711-043 receive pcs	Firmed	-	3/22/19	8 pcs	0 pcs	8 pcs	\$114.68/pcs	\$917.44
Line Item Note AS PER DWG D4711 REV. D												
12	192129	D3373-7P	1770A725 KEYED ALIKE	Cam Lock	Firmed	-	3/22/19	10 Ea	0 Ea	10 Ea	\$7.51/Ea	\$75.10
Line Item Note AS PER DWG D3373 REV. A												
13	192128	D2484P	91343A100 10/pk	Lock Nut	Firmed	-	3/22/19	40 pcs	0 pcs	40 pcs	\$0.363/pcs	\$14.52
Line Item Note AS PER DWG D2484 REV. A												
14	192125	7130K41	100/pk	Tie Wrap	Firmed	-	3/22/19	100 pcs	0 pcs	100 pcs	\$0.0583/pcs	\$5.83
Line Item Note AS PER DWG D3599 REV. A												
15	192124	59915K274		Rod End Bearing D4777-1 : AS PER DWG D4777 REV. A	Firmed	-	3/22/19	20 pcs	0 pcs	20 pcs	\$19.05/pcs	\$381.00
16		601.2045	6641A41	RTV (LOCTITE 598) : RTV, Loctite 598	Firmed	-	3/22/19	10 Ea	0 Ea	10 Ea	\$16.43/Ea	\$164.30
Line Item Note EXP: DATE REQUIRED AT LEAST 60%												

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PURCHASE ORDER

PO042907



Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
Grand Total: \$2,465.23												

Order Notes

Procurement Quality Clauses
 A005 RIGHT OF ENTRY
 A016 PERSONNEL QUALIFICATION
 A026 CERTIFICATION OF MATERIAL CONFORMANCE
 A032 DOCUMENT SPECIAL REQUIREMENTS
 A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
 A040 NOTIFICATION OF QUALITY ESCAPE
 A041 QUALITY MANAGEMENT SYSTEM
 A042 DART NOTIFICATION BY SUPPLIER
 A043 RETENTION OF QUALITY DOCUMENTS

 A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

 A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO042907

Order Placed By
Chantal Lavoie

McMaster-Carr Number
1579604-04

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03/18/2019

Line	Product	Ordered	Shipped
4	97524A032 Sealing Blind Rivets, Domed Head, with Aluminum Mandrel, 1/8" Diameter, 0.425" Long, Packs of 100	2 Packs	2
5	7216K6 Hinged Straight-Blade Housing, 3-Slot Socket, NEMA 5-15, Yellow	10 Each	10
6	7216K5 Hinged Straight-Blade Housing, Hinged, 3-Blade Plug, Grounded, NEMA 5-15, Yellow	10 Each	10
8	76475A91 Low-Friction Tape Made with Teflon PTFE, Heavy Duty, 1" Wide, 3 Feet Long, 0.022" Overall Thickness	2 Each	2
9	93695K58 Flame-Retardant Oil-Resistant Blended Buna-N Foam, Adhesive Back Strip, 1" x 50 Feet, 1/4" Thick	1 Each	1
10	97787A661 Expanding Diameter Quick-Release Pin, 1/4" Diameter, 1" Usable Length	8 Each	8
11	1770A725 Zinc Keyed Cam Lock, Nickel-Plated, Key #C420A for 1-7/16" Maximum Thickness, Clockwise	10 Each	10
12	91343A100 316 Stainless Steel Serrated Flange Locknut, Super-Corrosion-Resistant, 1/4"-20 Thread Size, Packs of 10	4 Packs	4
13	7130K41 Nylon Cable Tie, 6" Long, 1-1/2" Bundle Diameter, 10 lb. Break Strength, White, Packs of 100	1 Pack	1
14	59915K274 Corrosion-Resistant Ball Joint Rod End, 3/8"-24 Thread, Right Hand	20 Each	20
15	6641A41 Flexible Gasket Maker Sealant, Loctite 598, 2.36 oz. Tube	10 Each	10

Shipped separately from our Cleveland warehouse on 03/18

2	8574K85 Clear Polycarbonate Sheet, 48" x 48" x 1/4"	1 Each	1
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Shipped separately from our New Jersey warehouse on 03/18

1	92311A190 18-8 Stainless Steel Cup-Point Set Screw, 8-32 Thread, 1/4" Long	1 Pack	1
10	97787A661 Expanding Diameter Quick-Release Pin, 1/4" Diameter, 1" Usable Length	8 Each	7

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO042907
Order Placed By
Chantal Lavoie
McMaster-Carr Number
1579604-04

Page 2 of 2
03/18/2019

Expected to ship

7	3495T51	Heavy Duty Wire Rope Thimble - for Lifting, 18-8 Stainless Steel, for 5/8" Rope Diameter	20 Each	20 Mar 20-21
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